

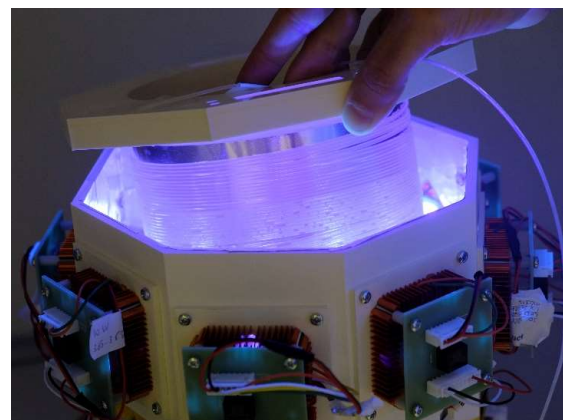


CHEMSTREAM

SUSTAINABLE CHEMISTRY

Customized design of dispersing agents: improving inkjet ink reliability and performance

Nils De Vos



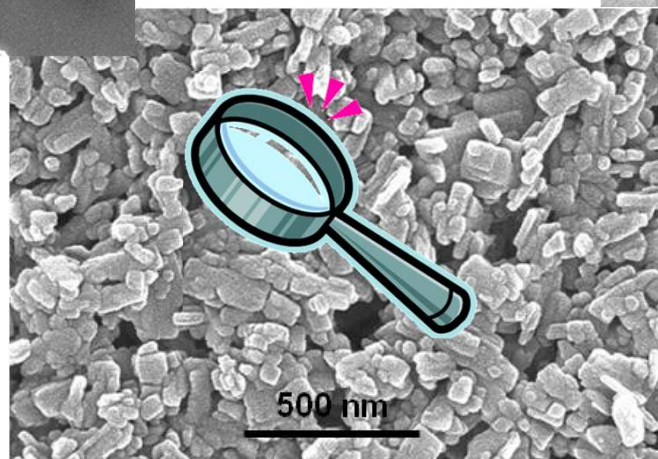
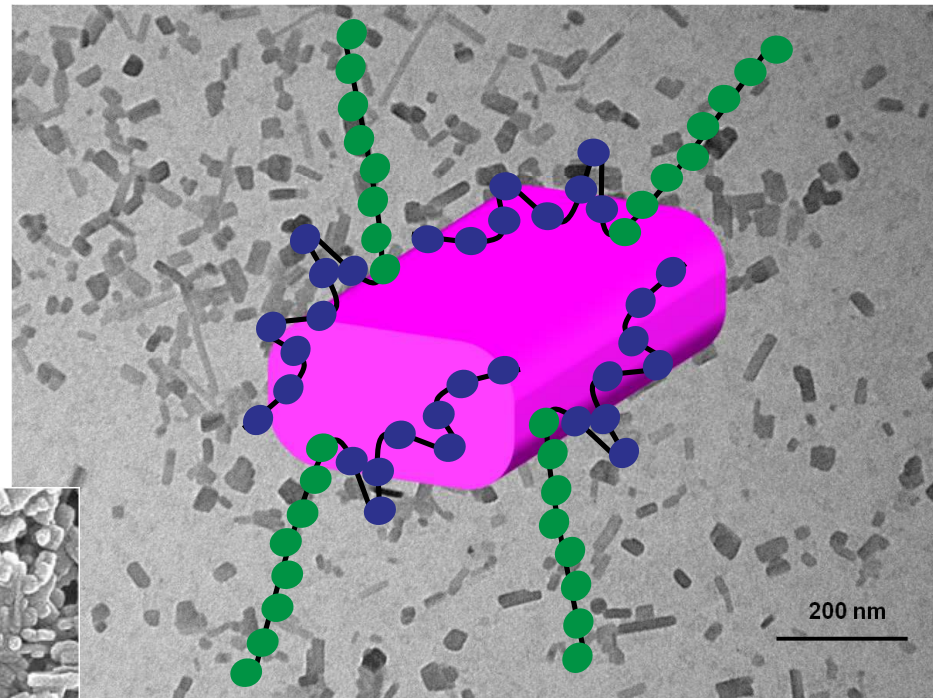
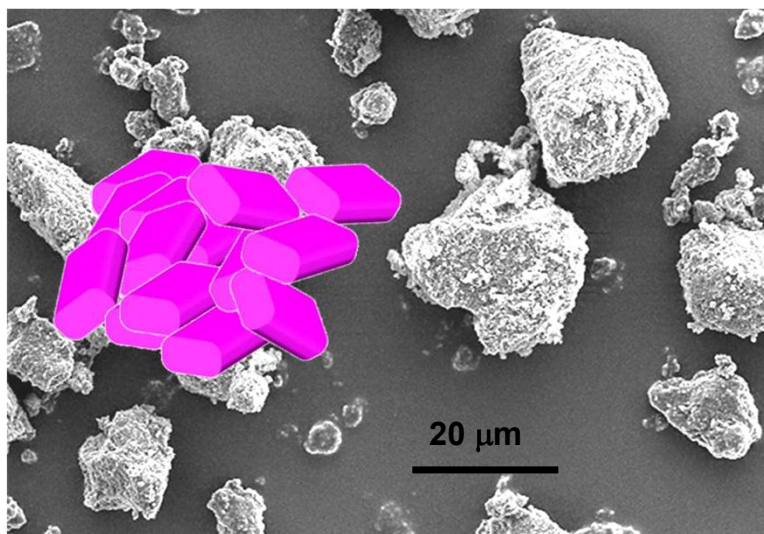
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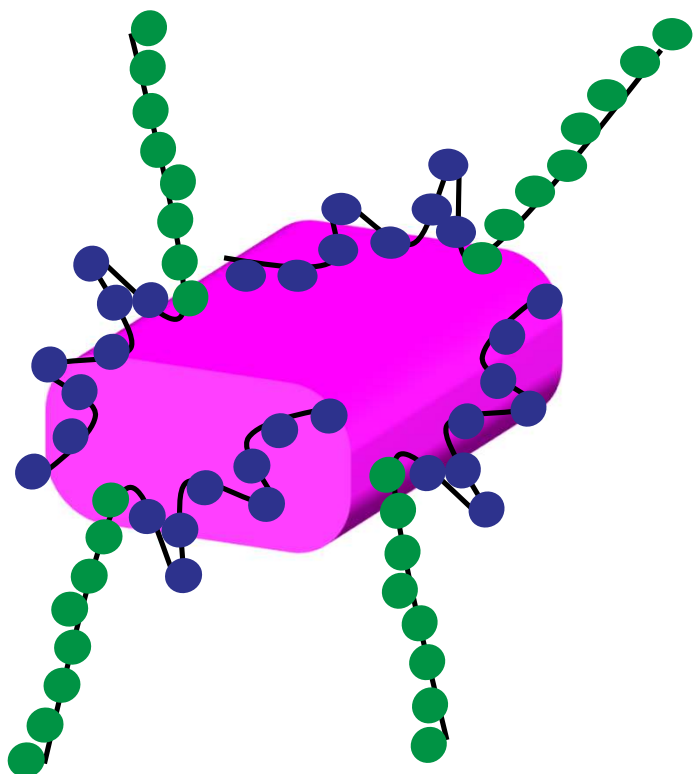
Stabilizing colloidal mixtures: (nano-)dispersions



Particle de-agglomeration /
de-aggregation



Stabilizing colloidal mixtures: (nano-)dispersions

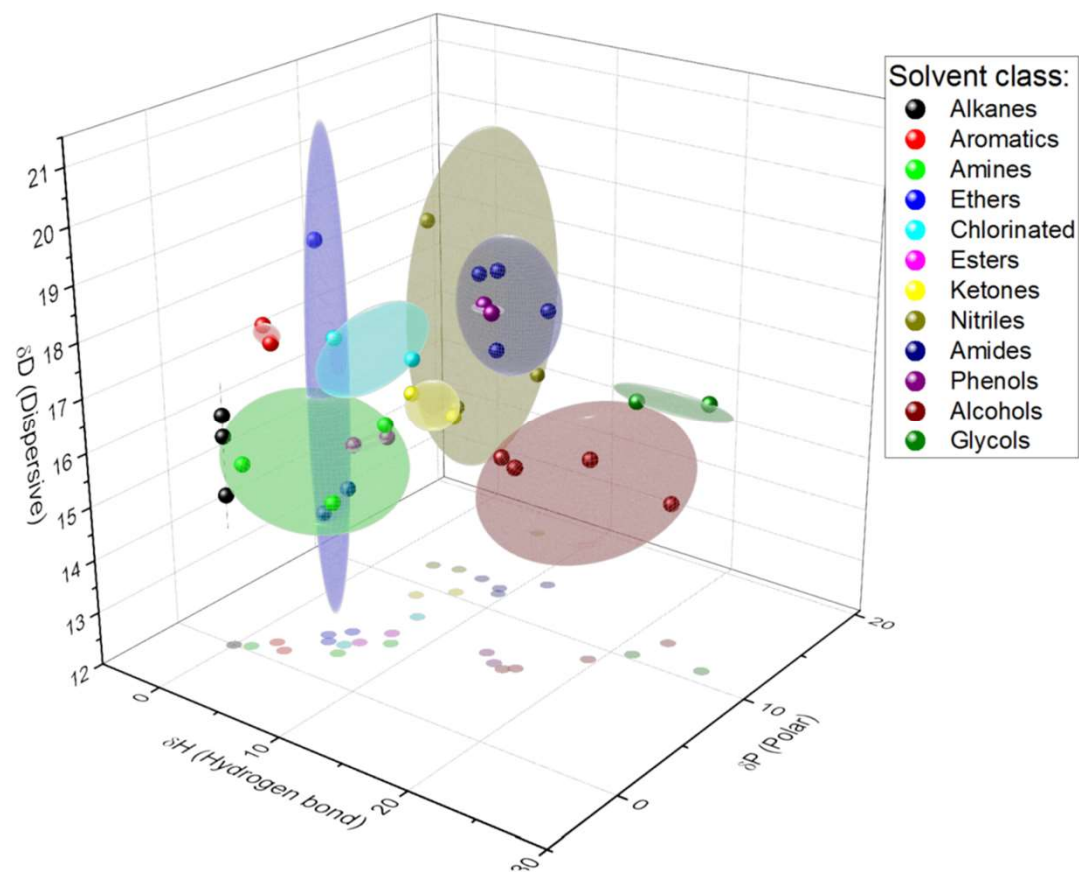


1. Design the **pigment-anchoring chemistry** of the polymeric dispersing agent or the **pigment/particle surface**
2. Design the **colloidal-stabilizing chemistry** of the polymeric dispersing agent
3. Design the optimal architecture of the polymeric dispersing agent
4. Synthesis of the polymeric dispersing agent / pigment particle surface and optimization via QSAR analysis



Hansen Solubility Parameters: a useful tool

- The idea: 'similia similibus solvuntur'
- 3 Hansen parameters:
 - δ_d : dispersive or nonpolar interactions (Van der Waals interactions)
 - δ_p : polar interactions (e.g. dipole-dipole interactions)
 - δ_h : hydrogen bonds
- The solubility parameters of Hansen were used for the solvents

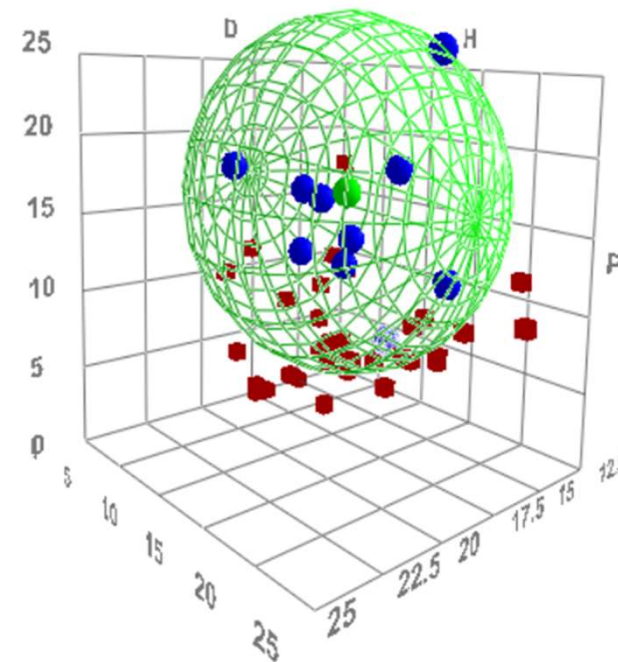
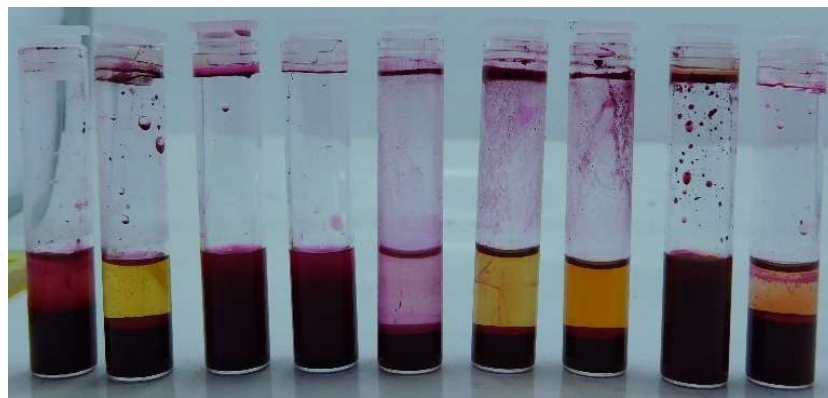




Hansen Solubility Parameters in practice

'Compatibility' or 'Solubility' are broad terms:

- **Dissolving** (of a powder/drug/compound in solvents)
- **Miscibility** (of solvents)
- **Interaction with substrates** (adhesion)
- **Sedimentation** (of a solid/pigment in solvents)
- **Swelling** (of polymers in solvents)
- ...



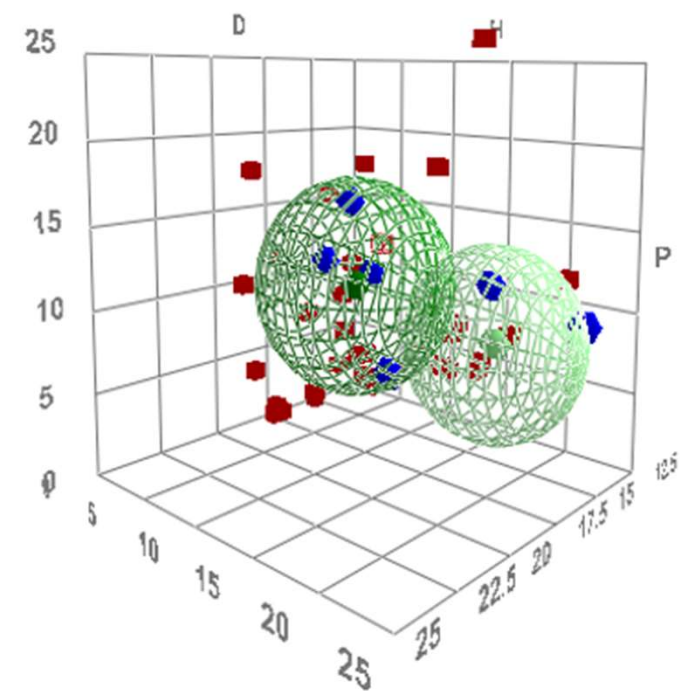


Hansen Solubility Parameters in practice

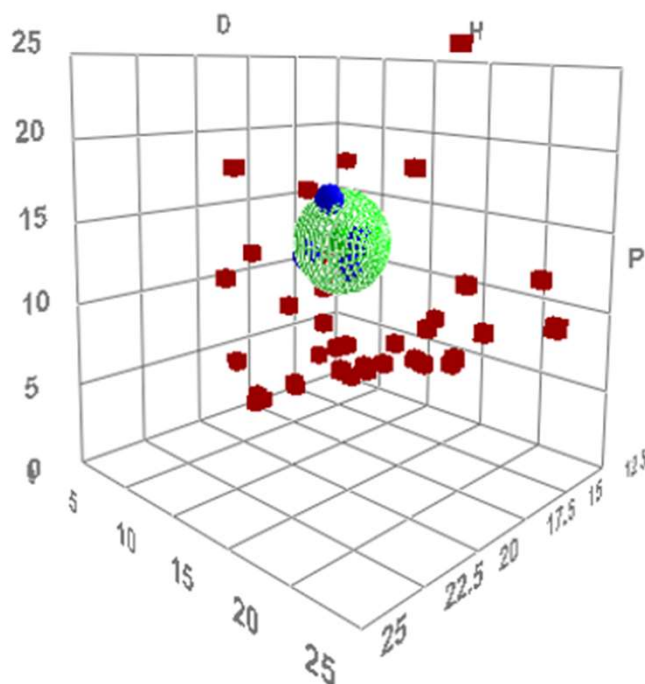
Pigment screening

Same colour index, very different interaction behaviour

Supplier A



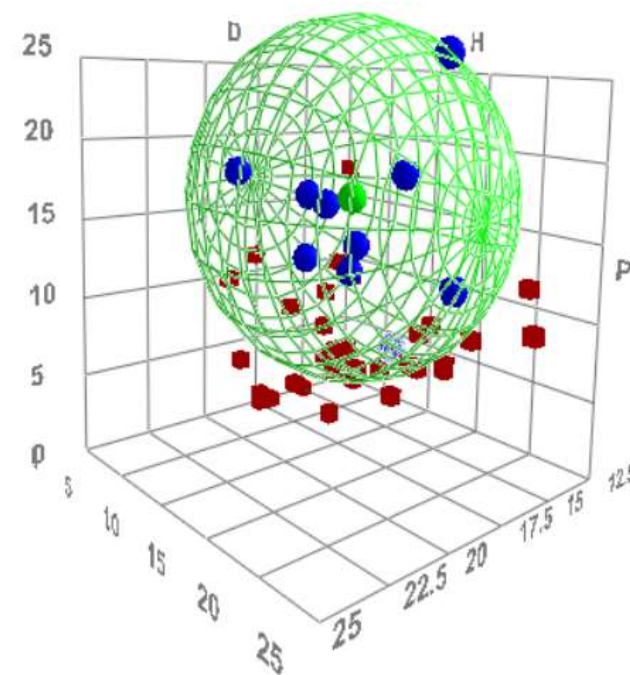
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Supplier B

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Supplier C

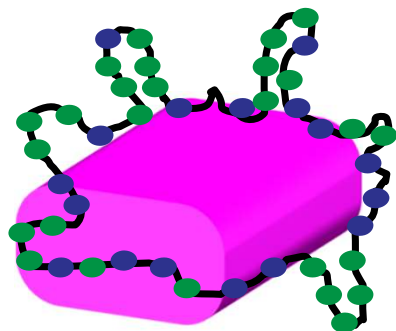




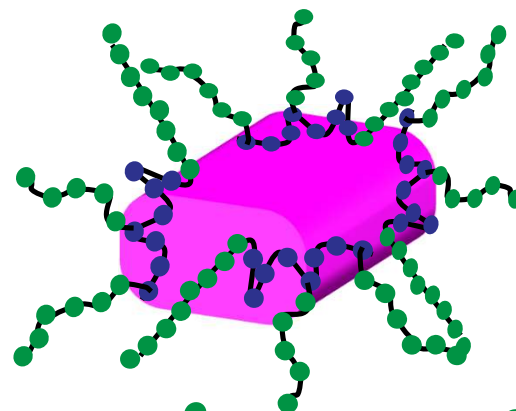
Chemical design of polymers

Architectural choice

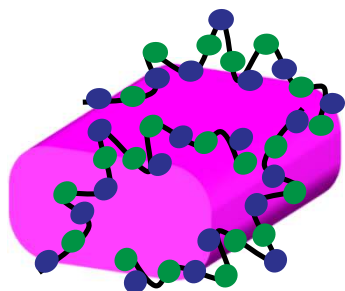
Statistical (random) copolymer



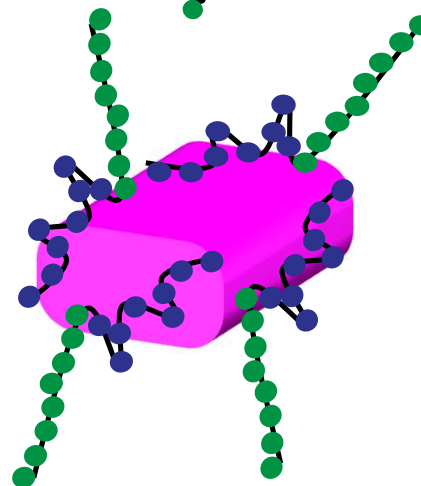
Graft copolymer



Alternating copolymer



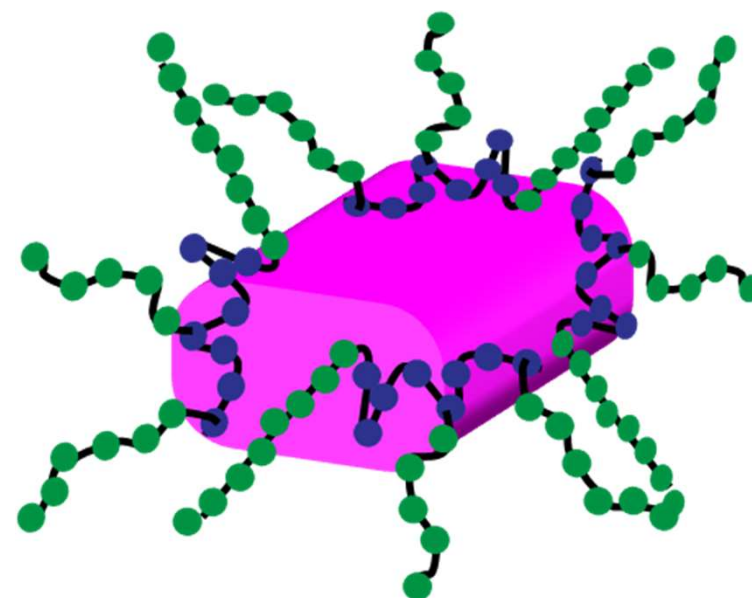
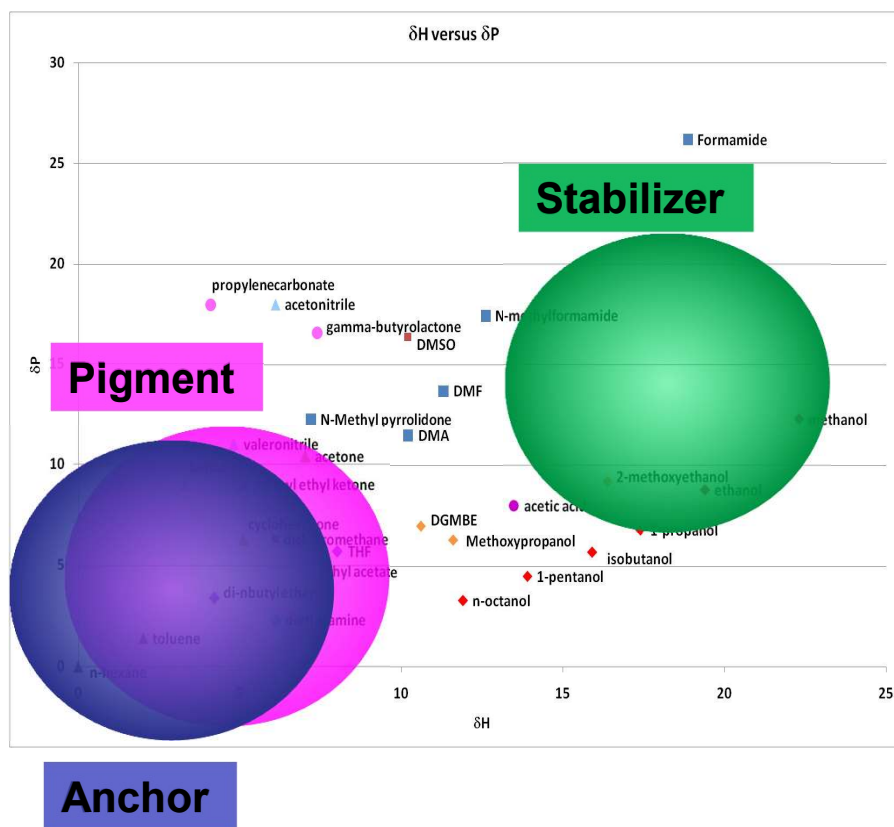
Block copolymer





Putting everything together

Interaction determination between pigment, medium and dispersing agent
Hansen Solubility Parameters





ChemStream products: Dispersense[®]



Dispersense[®]

› sensible

› versatile

› sustainable

by CHEMSTREAM

*Less dispersant
without compromise*

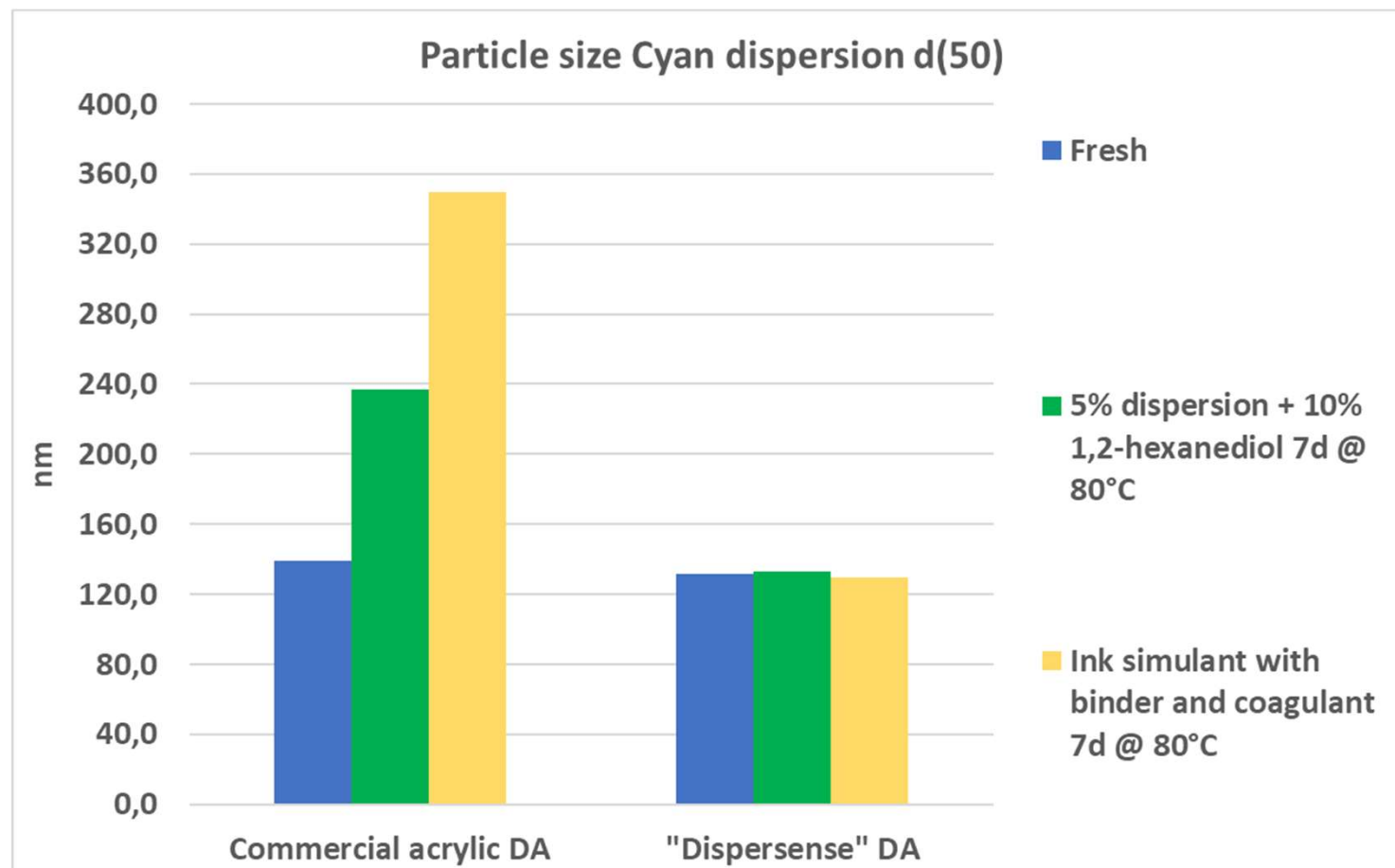
*Dramatically increase
shelf life*

*Broadly applicable
(one-for-many)*



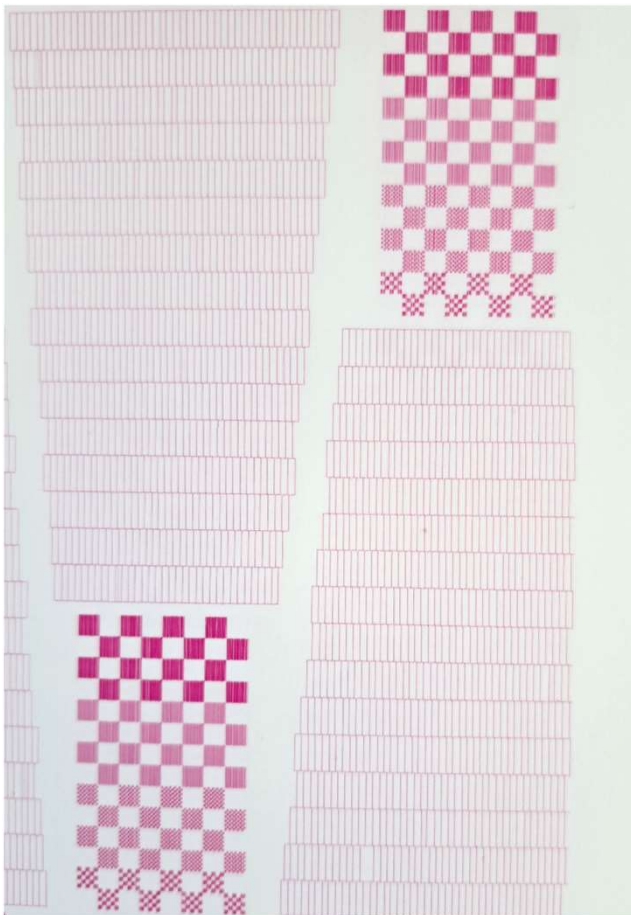
Dispersense[©] Water-based dispersants

Due to targeted design
Improved stability in
highly demanding
water-based inks





Dispersense[®] Water-based dispersants



No latency
especially in non-
throughflow
printheads

Strongly improved
long run printing
applications

Highly transparent
dispersions and inks

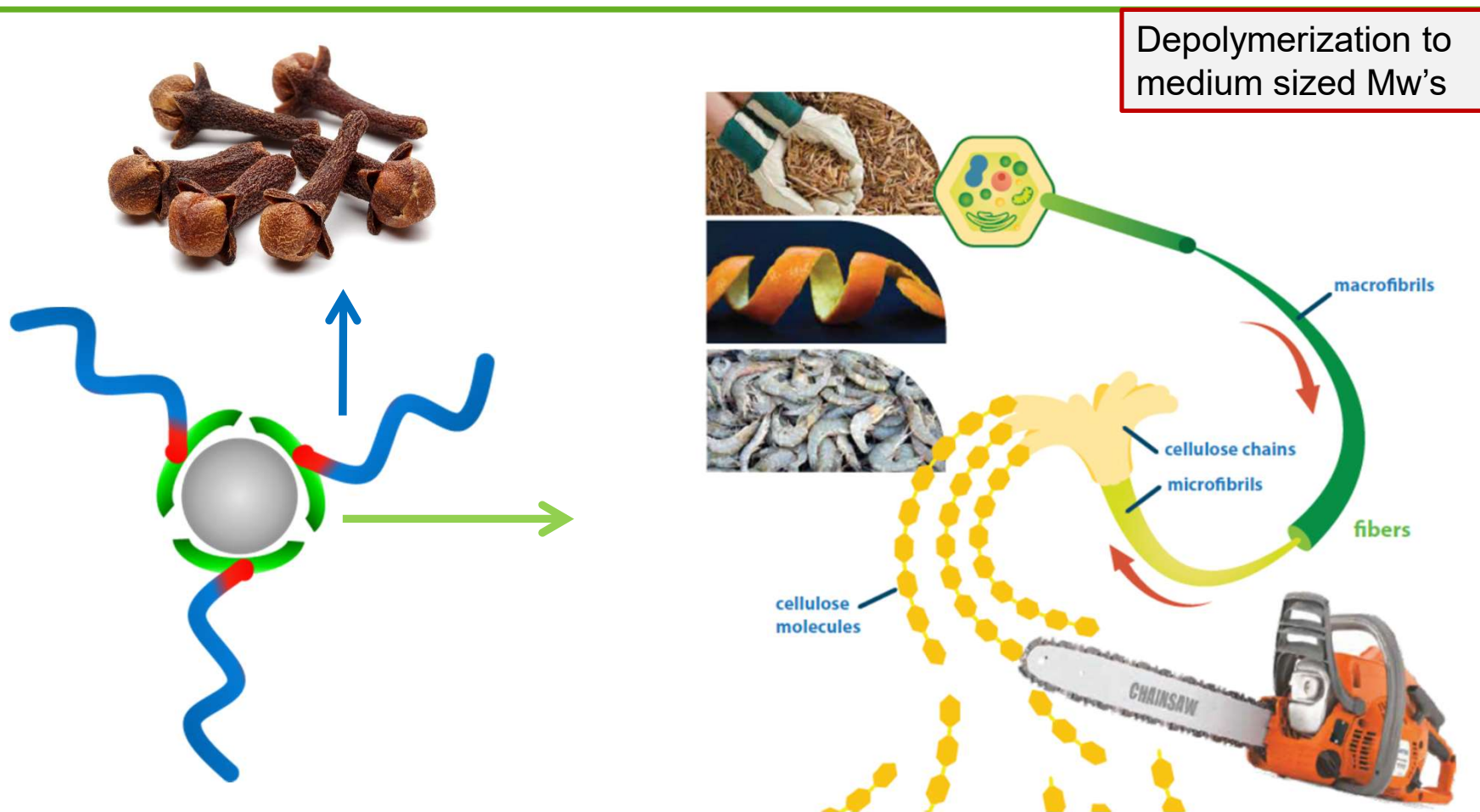
Very good colour
strength





Dispersense[©]: further developments

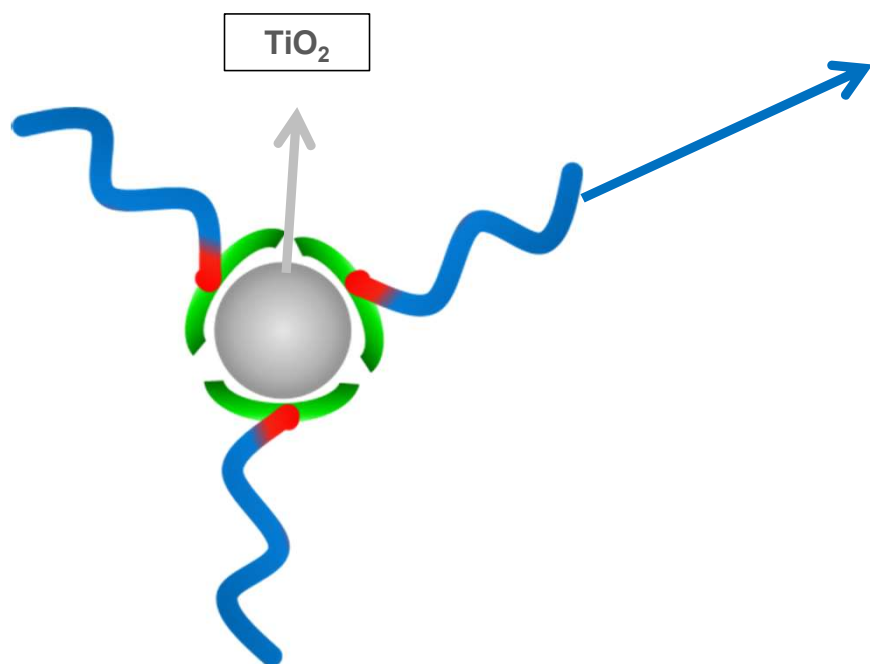
Bio-based dispersants/emulsifiers





Dispersense[©]: further developments

Bio-based dispersants/emulsifiers



Bio-based dispersing agent

100% bio-based carbon

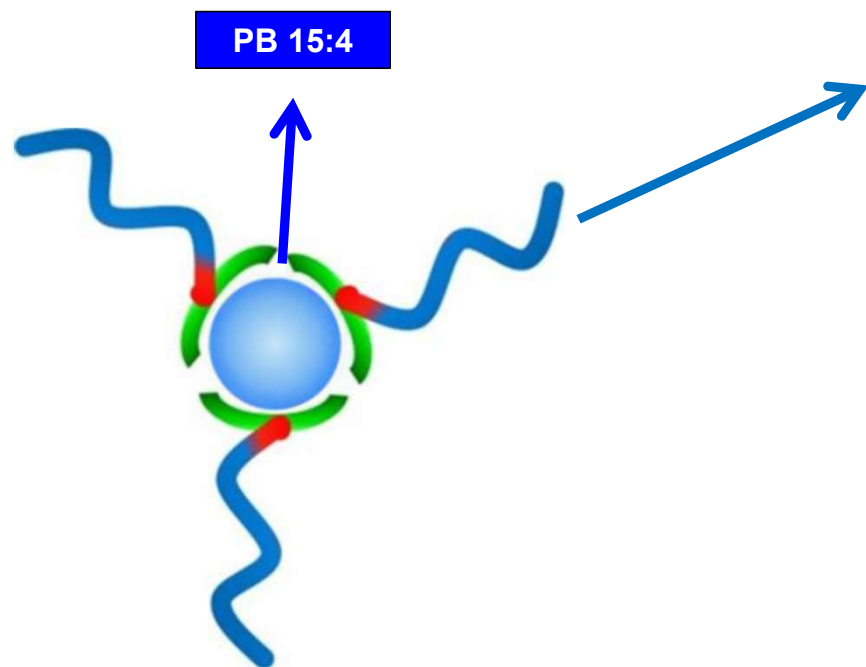
TiO₂ - Acrylate dispersion

Polymer	Acrylate	DLS (nm)	visco (cP)
DA 1	IBOA	258,3	48,37
DA 2	DPDGA	257,8	32,52
DA 2	IBOA	240,7	30,49



Dispersense[©]: further developments

Bio-based dispersants/emulsifiers



Bio-based dispersing agent

90% bio-based carbon

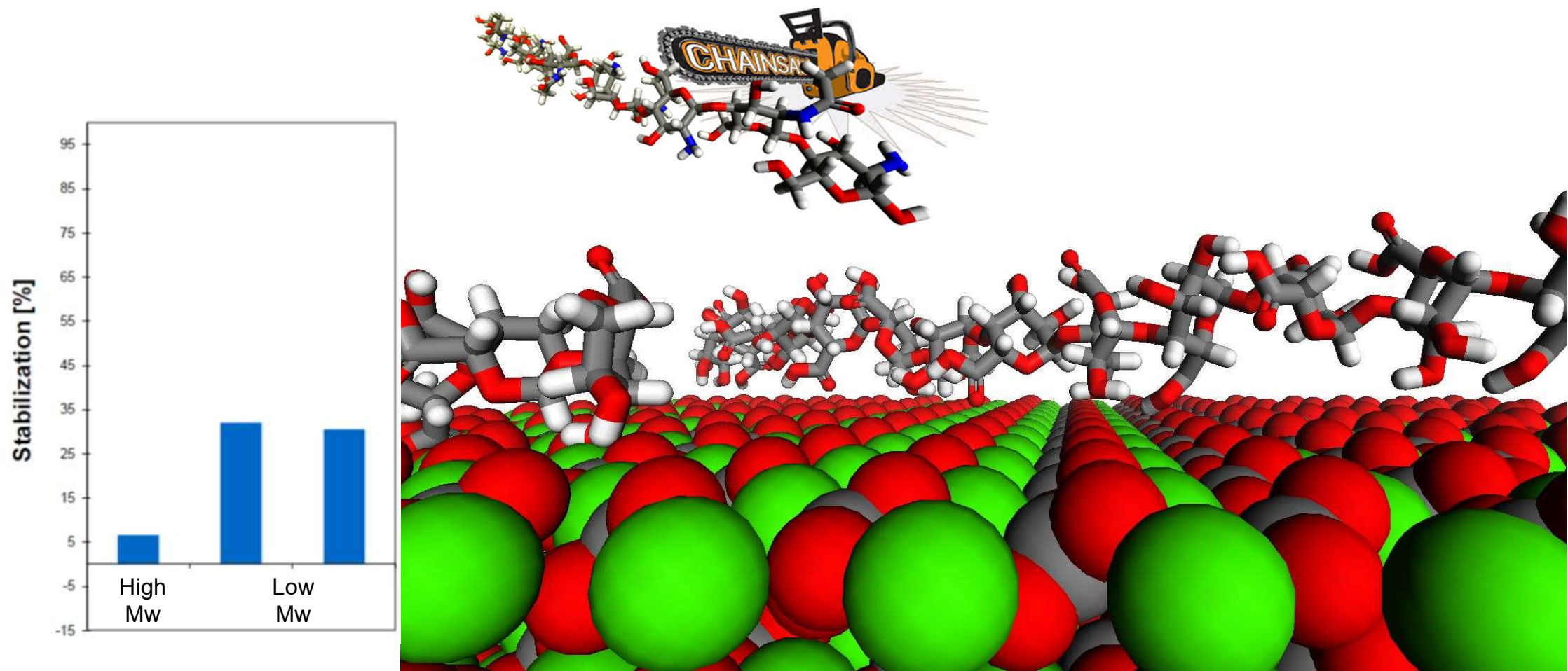
15% Dispersion made in soybean oil

Period	DLS (nm)	visco (cP)
Fresh	108,9	270,2
7d rt	109,1	275,1
28d rt	113,1	258,0
7d 80°C	110,8	262,4



Scale inhibition

Bio-based inhibitors



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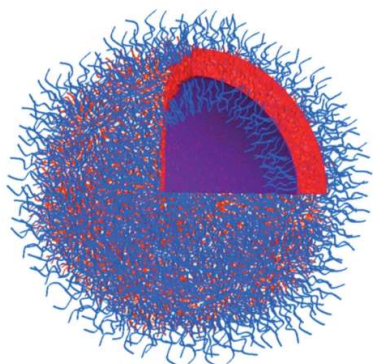
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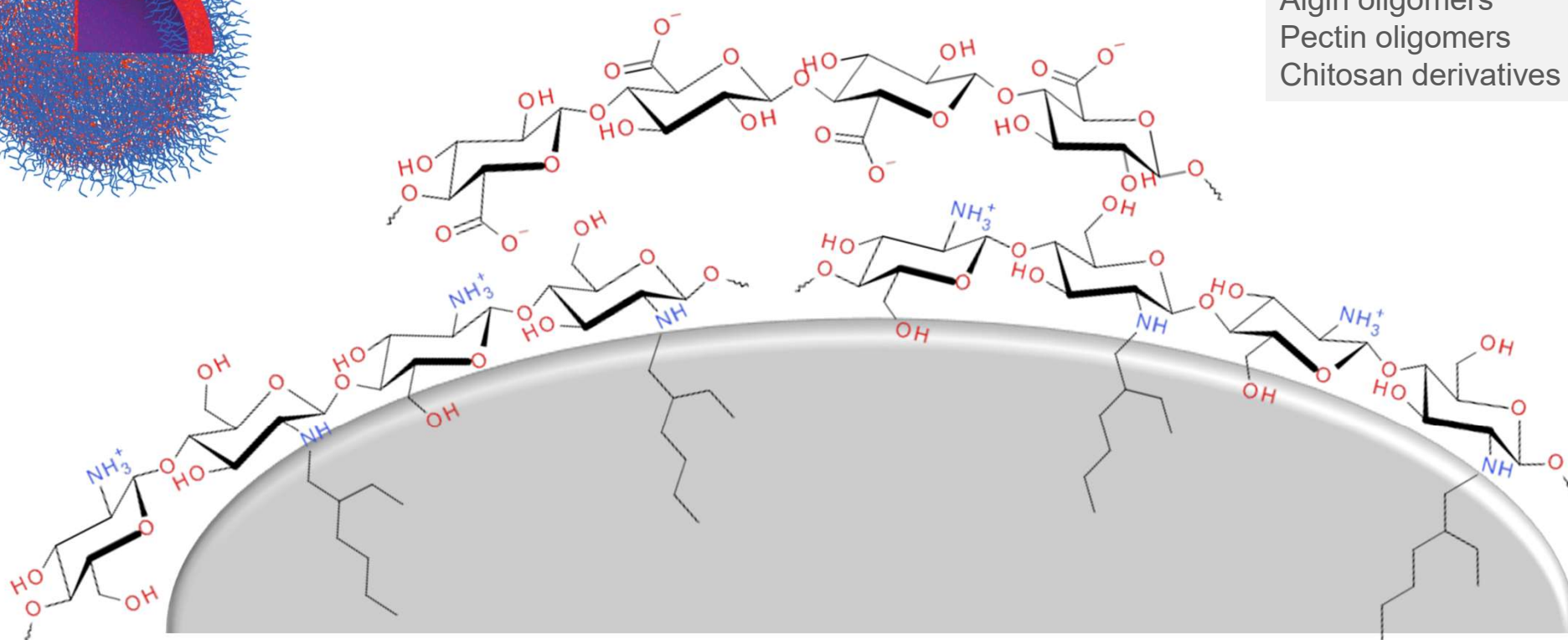


Encapsulation/emulsification

Bio-based encapsulators

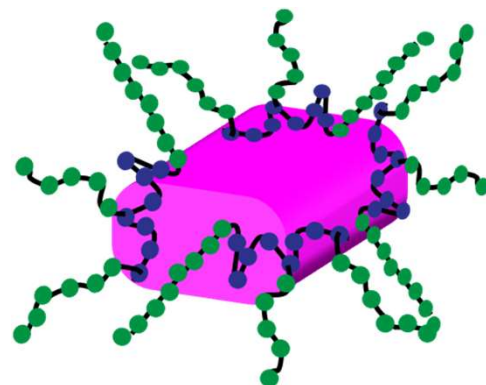
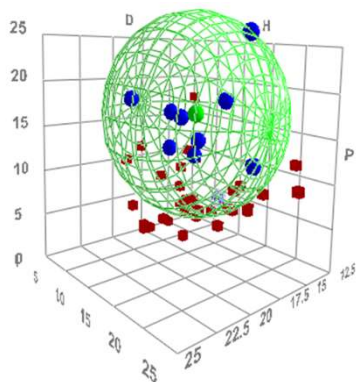
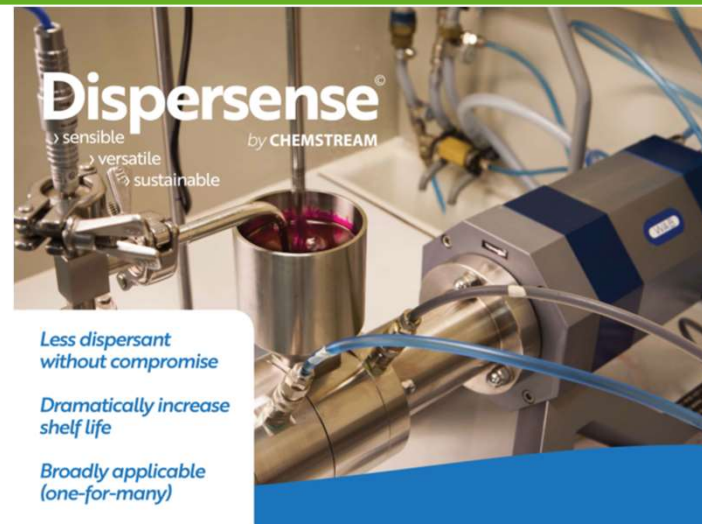


Algin oligomers
Pectin oligomers
Chitosan derivatives





Conclusions



Flexible and Versatile

Customized

Towards 100% bio-based



Thanks

... for your attention

**You are kindly invited
to our stand for
further questions and discussion**

Didn't have the time or
more questions remaining?
Don't worry! More info on our website:

www.chemstream.be

Or via info@chemstream.be

